



**SAFETY DATA SHEET      ROD-3146 OPTISPERSE BLACK IRON OXIDE**

Version: 1/2026

Date Revised: 03/17/2026

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**SECTION 3      Composition/information on ingredients**
**3.1 Substances**

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**3.2 Mixtures**

Ingredient Name	CAS Number	EINECS	Colour Index
Iron Oxide Black 96%	12227-89-3	235-442-9	77499
Caprylic/Capric Triglyceride, 1.29	73398-61-5	277-452-2	n/a
Polyhydroxystearic Acid, 1.29	27924-99-8	Polymer exempt	n/a
Triethoxycaprylsilane, 1.0	2943-75-1	220-941-2	n/a
Isostearic Acid, 0.14	30399-84-9	250-178-0	n/a
Polyglyceryl-3 Polyricinoleate, 0.14	29894-35-7; 235783-76-3	Polymer, exempt	n/a
Lecithin, 0.14	8002-43-5	232-307-2	n/a

**SECTION 4      First aid measures**
**4.1 Description of first aid measures**

<b>General</b>	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
<b>Eye contact</b>	Remove contact lenses, if present and easy to do. Flush eyes with plenty of water for at least 15 minutes. Seek medical attention.
<b>Inhalation</b>	Remove to fresh air. If breathing is labored or stopped, give artificial respiration. Get immediate medical attention
<b>Skin contact</b>	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or recognized skin cleanser.
<b>Ingestion</b>	Keep person warm and at rest. Wash out mouth with water. If swallowed, drink plenty of water. Seek medical attention. Do not induce vomiting.
<b>Protection of first aiders</b>	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation

**4.2 Most important symptoms and effects, both acute and delayed**

There are no data available on the mixture itself. The product is not classified as hazardous substances or mixtures according to Regulation (EC) No 1272/2008 as amended.

Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat, and lungs.

**4.3 Indications of any immediate medical attention and special treatment needed**

<b>Notes to medical doctor</b>	Treat symptomatically. Contact poison treatment specialist if large quantities have been ingested or inhaled.
<b>Specific treatment</b>	No specific treatment

**SECTION 5      Firefighting measures**
**5.1 Extinguishing media**

**Suitable extinguishing media** Use dry chemical CO<sub>2</sub>, water spray (fog), or foam.

**Unsuitable extinguishing**

**Media** Do not use water jet

**5.2 Special hazards arising from substance or mixture**

**Hazards from the substance or mixture:** Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

**Hazardous thermal decomposition products:** Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen

**5.3 Advice for firefighters**

Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

**Special protective equipment for firefighters:** Fire fighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus (SCBA) and full protective clothing when appropriate.

**SECTION 6      Accidental release measures**
**6.1 Personal precautions, protective equipment, and emergency procedures**

Wear personal protection equipment to avoid inhalation of dust. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in containers for disposal according to local regulations. Clean with a detergent; avoid solvents

**6.2 Environmental precautions**

Avoid washing into waterways or public water supply.

**6.3 Methods and material for containment and cleaning up**

Avoid dust formation. Vacuum, sweep, shovel or use wet clean up techniques and place waste material in closed container.

**6.4 Reference to other sections**

See Section 1 for emergency contact information, Section 8 for appropriate personal protection and Section 13 for additional waste treatment information.

**SECTION 7      Handling and storage**

**7.1 Precautions for safe handling**

Handling: good industrial hygiene practice requires that employee exposure be maintained below tlv. This is preferably achieved through the provision of adequate ventilation where necessary. Where dust cannot be controlled in this way, personal respiratory protection should be employed.

**7.2 Conditions for safe storage, including any incompatibilities**

Storage: store in a clean, dry area at ambient temperature in original unopened containers. Conditions of high humidity may require storage in a controlled environment.

**7.3 Specific end use/uses**

See the relevant identified use/uses listed in Section 1

**SECTION 8      Exposure controls/personal protection**

**8.1 Control Parameters**

**Occupational exposure limits** No exposure limit value known

**Recommended monitoring**

**procedures** If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres-Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 1402 (Workplace atmosphere-Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres-General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**DNELs** No DNELs/DMELs available

**PNECs** No PNECs available

OEL(Iron Oxide Fume): 5 mg/m<sup>3</sup> (8 hour reference period), 10mg/m<sup>3</sup>(15 minute reference period)

ACGIH TLV: 5 mg/m<sup>3</sup> (Iron Oxide Fume)

OSHA PEL: 10 ppm (Iron Oxide Fume as Fe)

**8.2 Exposure controls**

**Appropriate engineering**

**controls** Provide adequate ventilation. Where reasonably practicable, this should be achieved using local exhaust ventilation and good general extraction. If these are not sufficient. To maintain concentrations of particulates and solvent vapors below OEL, suitable respiratory protection must be worn.

**Individual protection measures**

**Hygiene** Wash hands, forearms, and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

**Eye/face protection** Safety eyewear should be used when there is a likelihood of exposure. Use eye protection according to EN 166.

**Skin protection**

**Hand protection** Wear suitable gloves tested to EN374. There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

**Gloves** Chemical resistant, impervious gloves complying with an approved standard should be always worn when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

**Body protection** Personnel should wear antistatic clothing made of natural fibers or of high temperature resistant synthetic fibers.

**Respiratory**

**Protection** In case of inadequate ventilation wear respiratory protection. Respirator selectin must be based on known or anticipated exposure levels, the hazards of the product and safe working limits of the selected respirator. Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary.

**Environmental**

**Exposure controls** Do not allow to enter drains or watercourses.

**SECTION 9      Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

<b>(a) Physical state</b>	solid (powder)
<b>(b) Colour</b>	Black
<b>(c) Odour</b>	characteristic
<b>(d) Melting point/freezing point</b>	not applicable
<b>(e) Boiling point</b>	not applicable
<b>(f) Flammability</b>	non-flammable
<b>(g) Lower and upper explosion limit</b>	not available
<b>(h) Flash point</b>	not applicable
<b>(i) Auto-ignition temperature</b>	not applicable

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<b>(j) Decomposition temperature</b>	not applicable
<b>(k) pH</b>	5-8 for aqueous suspension
<b>(l) Kinematic viscosity</b>	not applicable
<b>(m) Solubility</b>	Insoluble in water
<b>(n) Partition coefficient-octanol/water (log value)</b>	not applicable
<b>(o) Vapor pressure</b>	not applicable
<b>(p) Density and/or relative density</b>	not tested
<b>(q) Relative vapour density</b>	not applicable
<b>(r) Particle characteristics</b>	MV(um) 6.05 by laser diffraction

**9.2 Other information**

No additional information

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No additional information

**SECTION 10      STABILITY AND REACTIVITY**
**10.1 Reactivity**

Conditions to avoid: none

**10.2 Chemical Stability**

Stable under recommended storage conditions

**10.3 Possibility of hazardous reactions**

None

**10.4 Conditions to avoid**

None

**10.5 Incompatible materials**

Iron oxides are not compatible with strong oxidizing agents

**10.6 Hazardous decomposing products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SECTION 11      Toxicological information**
**11.1 Information on toxicological effects**

<b>Acute toxicity</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Irritation/corrosion</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Sensitization</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Mutagenicity</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Carcinogenicity</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Reproductive toxicity</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]
<b>Teratogenicity</b>	This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

**Specific target organ toxicity (single exposure)**      Not determined. This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

**Specific target organ toxicity (repeated exposure)**      Not determined. This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

**Aspiration hazard**      Not determined. This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

There are no known dangerous acute effects associated with the use of this material. The acute oral toxicity  $LD_{50}$  oral (rat) for  $Fe_2O_3$  is greater than 10 g/kg (rat).

This product is not considered to be a known or suspected carcinogen by NTP, IARC or OSHA.

**SECTION 12      Ecological information**
**12.1 Toxicity**

No harmful effects known other than those associated with suspended inert solids in water.  
 This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

**12.2 Persistence and degradability**

Methods for the determination of biodegradability are not applicable to inorganic substances  
 This product has not been tested. Classification according to Regulation (EC) No.1272/2008 [CLP/GHS]

**12.3 Bioaccumulative potential**

The product is practically insoluble in water and not biodegradable

**12.4 Mobility in soil**

No information available

**12.5 Results of PBT and vPvB assessment**

According to Annex xiii of Regulation (EC) 1907/2006 A PBT and vPvB assessment shall not be conducted for inorganic substances. This material is an inorganic substance, thus a PBT and vPvB assessment is not required.



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Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)** This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA** This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARS) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**SECTION 16      Other information**

NFPA Ratings:		HMIS Ratings:	
Health	1	Health	1
Flammability	0	Flammability	0
Reactivity	0	Reactivity	0

Personal Protection E – Glasses, Gloves, Dust Resp.

GHS Classification:

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

**Abbreviations and acronyms**

ATE: Acute Toxicity Estimate  
 CLP: Classification, Labelling and Packaging Regulation (Regulation (EC) No. 1272/2008)  
 DMEL: Derived Minimal Effect Level  
 DNEL: Derived No Effect Level  
 N/A: Not available  
 EUH statement: CLP-specific Hazard statement  
 PBT: Persistent, Bioaccumulative and Toxic  
 PNEC: Predicted No Effect Concentration  
 RRN: Reach Registration Number  
 SGG: Segregation Group  
 vPvB: Very Persistent and Very Bioaccumulative

**Key literature references/data sources:** ECHA database

**Full text of abbreviated H statements:** Not applicable

**Full text of classifications [CLP/GHS]:** Not applicable

**Advise of the training of workers:** None

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] :** Not classified

**Revision and update of this Safety Data Sheet:** The manufacturer revises this sds if new information with influence on risk assessment is available or permitting/restriction is given.

**Changes against the last edition to this Safety date sheet:** Repeals ROD-3146 OptiSperser Black Iron Oxide SDS valid since 03/01/2022 Additional information added to Section 9,12

Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge with current data available at the date of publication. Such information is offered solely for your consideration, investigation, and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones, which exist. Color Techniques Inc. makes no warranty, expressed or implied, with respect to the use of such information and assumes no responsibility, therefore. Information on this safety data sheet is not intended to constitute a basis for product specification.

END OF SDS